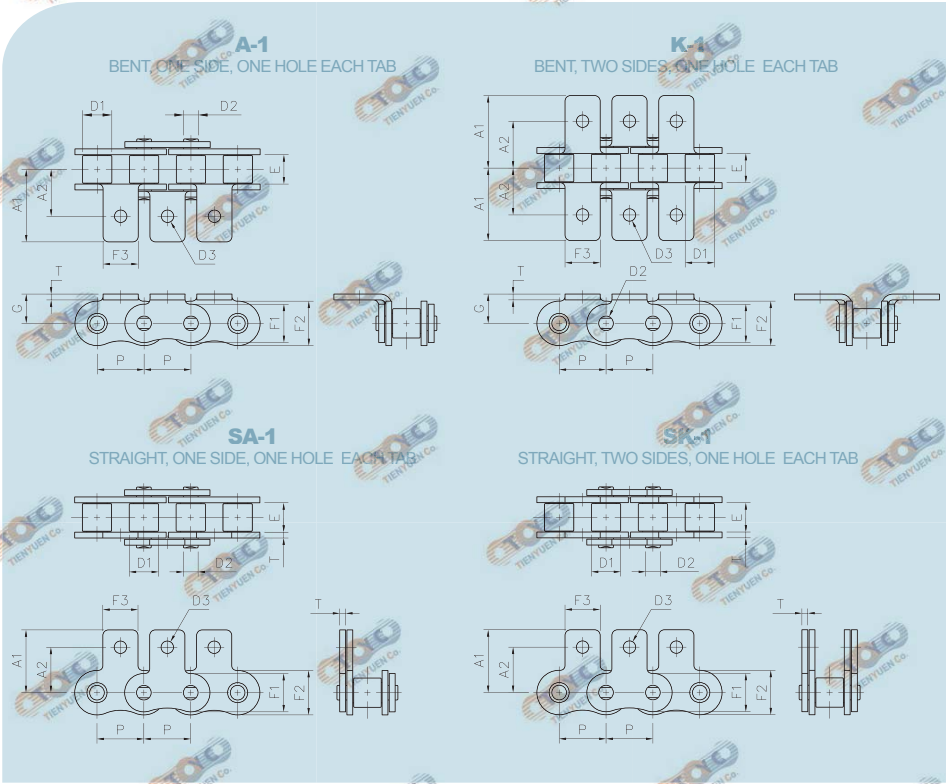


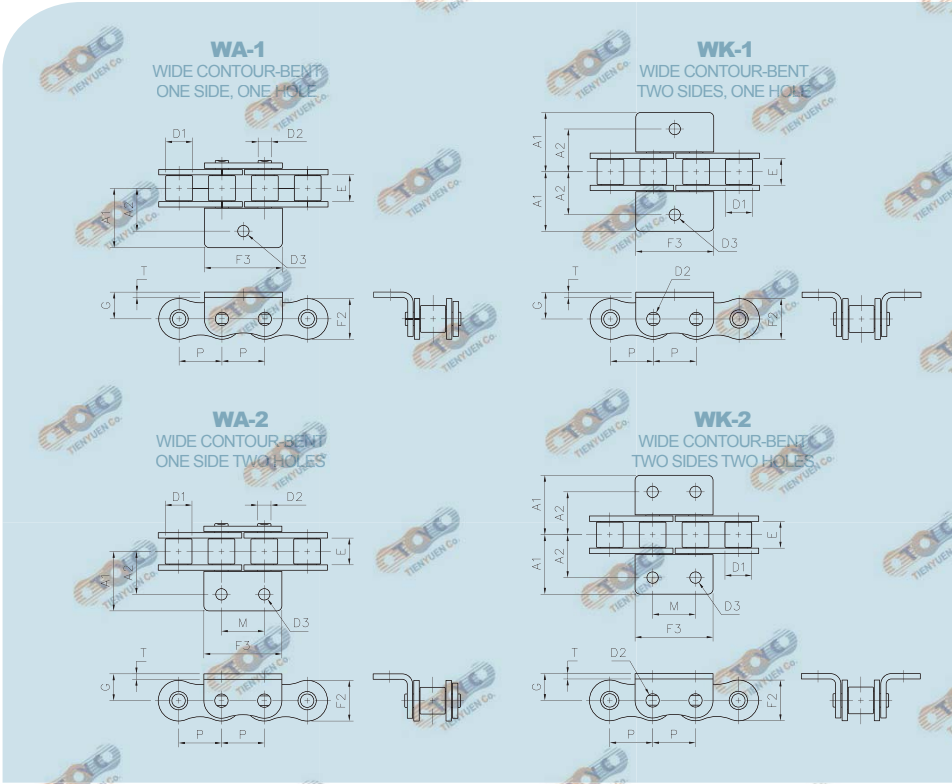
ANSI STANDARD ATTACHMENTS



Chain No.	Pitch x Width		Roller	Pin	Link			Attachment						
	P x E							A1 · K1		SA1 · SK1		F3	D3	G
								A1	A2	A1	A2			
	inch	mm	D1	D2	T	F1	F2	A1	A2	A1	A2			
35	3/8 x 3/16	9.53 x 4.78	5.08	3.60	1.27	7.80	9.04	13.10	9.52	13.40	9.52	7.94	2.78	6.35
41	1/2 x 1/4	12.70 x 6.35	7.77	3.60	1.27	8.50	9.90	16.28	11.90	16.46	12.70	9.52	3.57	7.14
40	1/2 x 5/16	12.70 x 7.92	7.92	3.98	1.52	10.41	12.06	17.46	12.70	17.55	12.70	9.52	3.57	7.92
50	5/8 x 3/8	15.88 x 9.53	10.16	5.09	2.03	13.01	15.08	24.70	15.88	24.60	15.88	14.28	5.16	10.31
60	3/4 x 1/2	19.05 x 12.70	11.91	5.96	2.39	15.64	18.09	28.02	19.05	26.33	18.26	15.88	5.16	11.91
80	1 x 5/8	25.40 x 15.88	15.88	7.94	3.18	20.82	24.13	35.00	25.40	34.05	24.61	19.05	6.75	15.88
100	1-1/4 x 3/4	31.75 x 19.05	19.05	9.54	3.96	26.03	30.16	43.00	31.75	42.09	31.75	25.40	8.33	19.84
120	1-1/2 x 1	38.10 x 25.40	22.23	11.11	4.75	31.24	36.19	53.10	38.10	51.35	36.53	28.58	9.95	23.01
140	1-3/4 x 1	44.45 x 25.40	25.40	12.71	5.56	36.44	42.22	63.45	44.45	63.50	44.45	34.90	11.44	28.58
160	2 x 1-1/4	50.80 x 31.75	28.58	14.29	6.35	41.65	48.26	67.87	50.80	66.17	50.80	38.10	13.16	31.75

For chain size 35, D1 is bush diameter

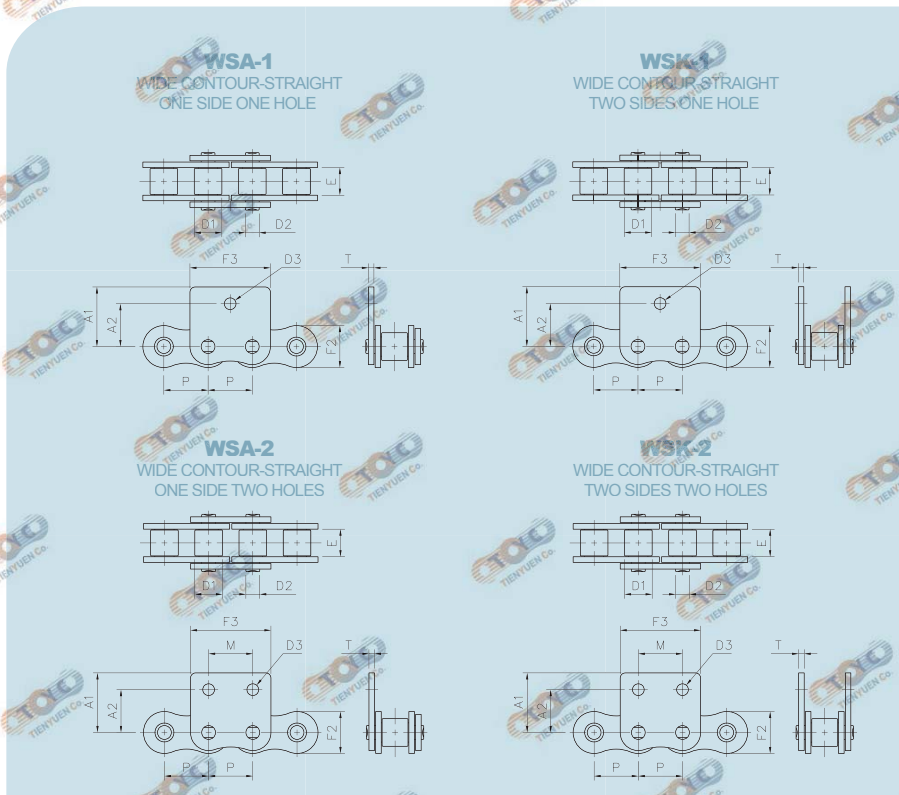
ANSI STANDARD ATTACHMENTS



Chain No.	Pitch x Width		Roller	Pin	Link		Attachment					
	P x E		D1	D2	T	F2	A1	A2	F3	D3	M	G
	inch	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
35	3/8 x 3/16	9.53 x 4.78	5.08	3.60	1.27	9.04	14.38	9.52	18.33	2.78	9.52	6.35
41	1/2 x 1/4	12.70 x 6.35	7.77	3.60	1.27	9.90	19.70	14.94	20.90	4.76	12.70	7.75
40	1/2 x 5/16	12.70 x 7.92	7.92	3.98	1.52	12.06	17.46	12.70	23.10	3.57	12.70	7.92
50	5/8 x 3/8	15.88 x 9.53	10.16	5.09	2.03	15.08	24.70	15.88	28.72	5.16	15.88	10.31
60	3/4 x 1/2	19.05 x 12.70	11.91	5.96	2.39	18.09	26.99	19.05	36.25	5.16	19.05	11.91
80	1 x 5/8	25.40 x 15.88	15.88	7.94	3.18	24.13	35.23	25.40	48.64	6.75	25.40	15.88
100	1-1/4 x 3/4	31.75 x 19.05	19.05	9.54	3.96	30.16	45.10	31.75	61.91	8.33	31.75	19.84
120	1-1/2 x 1	38.10 x 25.40	22.23	11.11	4.75	36.19	53.10	38.10	71.10	9.95	38.10	23.01
140	1-3/4 x 1	44.45 x 25.40	25.40	12.71	5.56	42.22	63.45	44.45	80.80	11.44	44.45	28.58
160	2 x 1-1/4	50.80 x 31.75	28.58	14.29	6.35	48.26	71.50	50.80	98.80	13.16	50.80	31.75

1. For chain size 35, D1 is bush diameter
2. Size 41 attachments follow factory standard

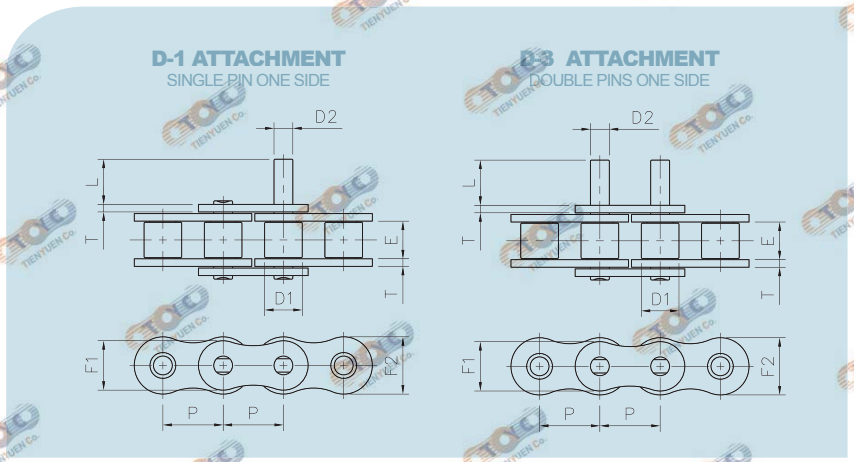
ANSI STANDARD ATTACHMENTS



Chain No.	Pitch x Width		Roller	Pin	Link		Attachment				
	P x E		D1	D2	T	F2	A1	A2	F3	D3	M
	inch	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
35	3/8 x 3/16	9.53 x 4.78	5.08	3.60	1.27	9.05	14.75	9.52	18.33	2.78	9.52
40	1/2 x 5/16	12.70 x 7.92	7.92	3.98	1.52	12.07	17.40	12.70	23.10	3.57	12.70
50	5/8 x 3/8	15.88 x 9.53	10.16	5.09	2.03	12.23	24.70	15.88	28.72	5.16	15.88
60	3/4 x 1/2	19.05 x 12.70	11.91	5.96	2.39	18.09	26.00	18.26	36.25	5.16	19.05
80	1 x 5/8	25.40 x 15.88	15.88	7.94	3.18	24.13	34.41	24.61	48.65	6.75	25.40
100	1-1/4 x 3/4	31.75 x 19.05	19.05	9.54	3.96	30.16	44.00	31.75	61.91	8.33	31.75
120	1-1/2 x 1	38.10 x 25.40	22.23	11.11	4.75	36.20	51.35	36.53	74.30	9.95	38.10
140	1-3/4 x 1	44.45 x 25.40	25.40	12.71	5.56	42.23	63.50	44.45	86.68	11.44	44.45

For chain size 35, D1 is bush diameter

ANSI STANDARD ATTACHMENTS



Chain No.	Pitch x Width		Roller	Pin		Link			
	P x E			D1	D2	L	T	F1	F2
	inch	mm							
35	3/8 x 3/16	9.53 x 4.78	5.08	3.60	9.52	1.27	7.80	9.04	
41	1/2 x 1/4	12.70 x 6.35	7.77	3.60	9.52	1.27	8.50	9.90	
40	1/2 x 5/16	12.70 x 7.92	7.92	3.98	9.52	1.52	10.41	12.06	
50	5/8 x 3/8	15.88 x 9.53	10.16	5.09	11.91	2.03	13.01	15.08	
60	3/4 x 1/2	19.05 x 12.70	11.91	5.96	14.27	2.39	15.64	18.09	
80	1 x 5/8	25.40 x 15.88	15.88	7.94	19.05	3.18	20.82	24.13	
100	1-1/4 x 3/4	31.75 x 19.05	19.05	9.54	23.83	3.96	26.03	30.16	
120	1-1/2 x 1	38.10 x 25.40	22.23	11.11	28.58	4.75	31.24	36.19	
140	1-3/4 x 1	44.45 x 25.40	25.40	12.71	33.32	5.56	36.44	42.22	
160	2 x 1-1/4	50.80 x 31.75	28.58	14.29	38.10	6.35	41.65	48.26	
200	2-1/2 x 1-1/2	63.50 x 38.10	39.68	19.85	47.62	7.92	52.07	60.32	

For chain size 35, D1 is bush diameter